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RB KIT 407M-35
Job Sheet 200050



Part No: RB KIT 407M-35

Job Qty: 36 pcs

Part Name: Labels



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Due Date: 10/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RB KIT 407M REV.D IPP REV A 18.01.29 NEW ISSUE RQ VERIFIED BY DP/IPP Rev B 18.03.08 DWG
update Rev. C DP Verify DD/IPP Rev. C 19.01.24 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Small Fab - 1	36 pcs	10/14/19	0.00	2.40	Small Fab - 1		
						Small Fab - 2		
						Small Fab - 3		
						Small Fab - 4		
						Small Fab - 5		
						Small Fab - 6		GP 19-10-31
						Small Fab - 7		
						Small Fab - 8		
110	QC 5	36 pcs	10/14/19	0.00	0.00	QC 5 - 10		
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40		OCT 31 2019
						QC 5 - 61		DAS 40 9-89
						QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	36 pcs	10/14/19	0.00	0.00	Packaging 3 - 1 - B4B		
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		
						Packaging 3 - 4 - B4B		
						Packaging 3 - 5 - B4B		DAS 28 9-89
						Packaging 3 - 6 - B4B		
						Packaging 3 - 7 - B4B		
						Packaging 3 - 8 - B4B		
						Packaging 3 - 9 - B4B		
						Packaging 3 - 10 - B4B		
130	QC 21 - SA	36 pcs	10/14/19	0.00	0.00	QC 21 - SA - 21		DAS 21 NOV 01 2019
						QC 21 - SA - 70		9-89
						QC 21 - SA - 53		

GP 19-10-31

DAS
OCT 31 2019 40
9-89DAS
28
9-89DAS
21
9-89
NOV 01 2019GA
90

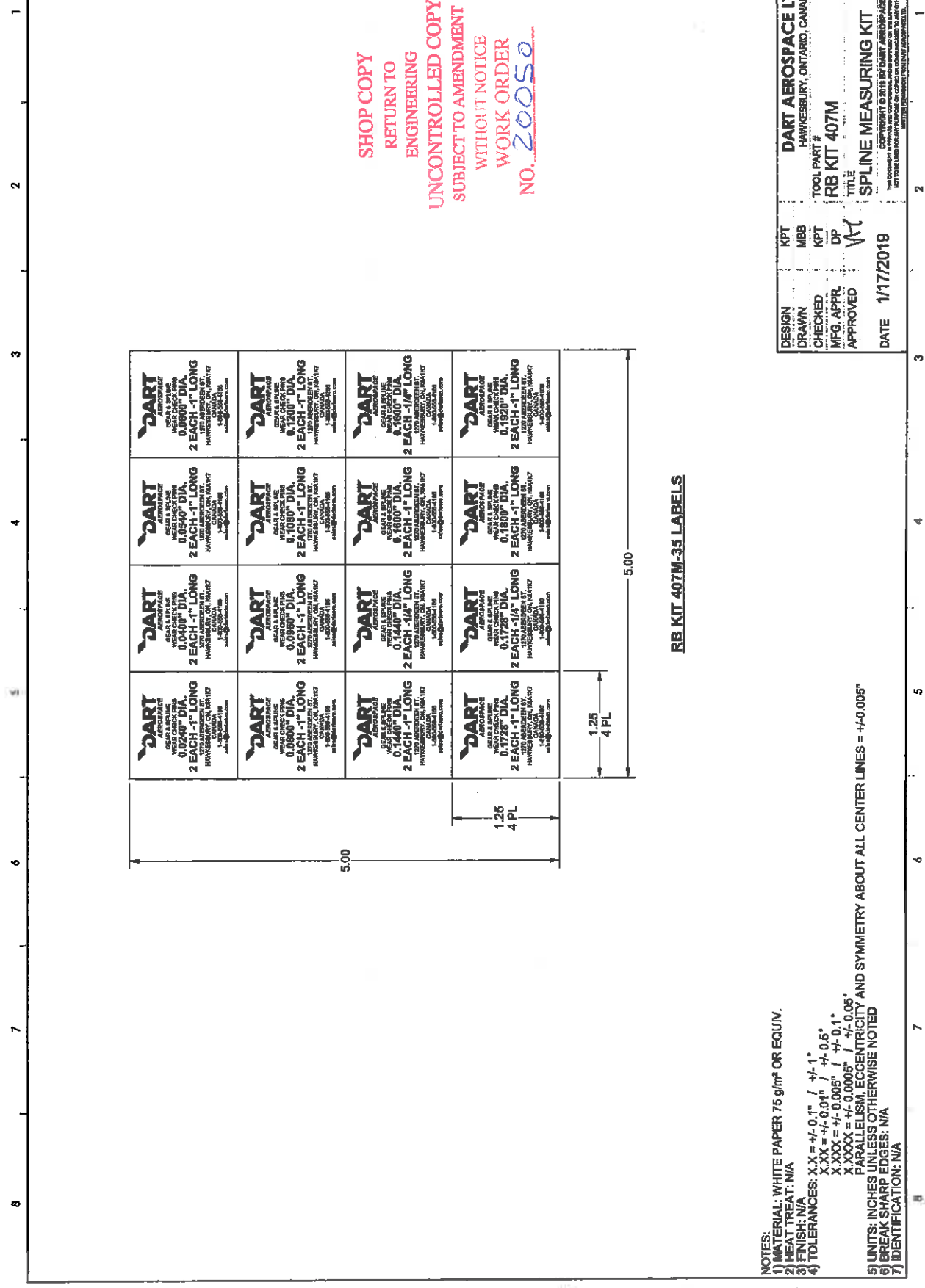
Part Op 100 - Print and cut labels as per drawing. ***Note***353417 paper is our standard copy paper.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location:
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
353417	8-1/2 x 11" Blank Paper, White	36 Ea (1 ea)	100-Small Fab - 1	5229575

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	353417	36	0	0
Part Specifications				
Specifications could not be found.				

Plex 9/6/19 9:30 AM Dart.Renwick.Jennifer



SHOP COPY
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ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 20050

RB KIT 407M-35 LABELS

- NOTES:
- 1) MATERIAL: WHITE PAPER 75 g/m² OR EQUIV.
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1^\circ$ / $\pm 1^\circ$
X.XX = $\pm 0.01^\circ$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005^\circ$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005^\circ$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005^\circ$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	REV. D
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	SHEET 4 OF 8
CHECKED	KPT	TOOL PART #	SCALE
MFG. APPR.	DP	RB KIT 407M	NTS
APPROVED	W	TITLE	
DATE	1/17/2019	SPLINE MEASURING KIT	

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